

# PRODUCT INFORMATION

## METAL PRIMER PR 300

### Fields of Application

**METAL PRIMER PR 300** is used for preparing metal surfaces before bonding rubber to metal by means of CEMENT SC 2000 or CEMENT BC 3000.

### Product Description

Polymer Basis:	Polymeric mixture
Solvent:	Trichloroethylene, Perchloroethylene
Colour:	red
Density:	1.45 g/ml
Consumption:	approx. 200 g/m <sup>2</sup>
Number of coats:	1 coat on metal

### Product Advantages

- Good corrosion resistance against atmospheric attacks (ozone, humidity)
- Excellent adhesion of rubber to metal in combination with REMA TIP TOP bonding systems.

### Application onto Steel

Brushing / Rolling:	1 coat
Spray application:	2 coats

To apply by spraying the primer must be mixed with TIP TOP Cleaner at a ratio / weight of 1:1.

### Consumption

Steel:	200 g / m <sup>2</sup> per coat (without application losses for spray application)
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### Limiting values for the processing of the adhesive

Processing temperature range:	+ 10 °C to + 40 °C
Max. relative humidity:	60 %

### Shelf Life

1 year when storing in unopened original container under storing conditions in accordance with DIN 7716.

### Available Packing Units

Description	Contents	Product-No. Marks according to US regulations and all other countries	Product-No. Marks according to EU regulations
<b>METAL PRIMER PR 300</b>	1 kg	525 2413	525 2414
<b>METAL PRIMER PR 300</b>	13 kg	593 0876	593 0877

This data sheet is for informational purposes only. All data provided herein is based on in-depth research and testing, however no liability whatsoever can be assumed. Since we are constantly endeavouring to up-date and improve our products, we recommend noting the index and issue date indicated on this data sheet and to inquire as to whether any properties have changed in the interim. This Product Information Sheet replaces all prior issues. Please contact our Technical Consultant for detailed information in case of ambiguities.

**TIP TOP Oberflächenschutz Elbe GmbH, Heuweg 4, D-06886 Wittenberg**  
**Phone: +49 (0) 34 91 / 6 35 – 50, Fax: +49 (0) 34 91 / 6 35 – 5 52**

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