

PRODUCT INFORMATION

METAL PRIMER PR 304

Fields of Application

METAL PRIMER PR 304 is used for preparing metal surfaces before bonding rubber to metal by means of CEMENT BC 3004 (CFC free adhesive system)

Product Description

Polymer Basis:	Polymeric mixture
Solvent:	Butanone / Methylethylketon / Xylene
Colour:	red
Density:	1.018 g/ml
Drying time:	2 hours

Refer to the MSDS for further information.

Product Advantages

- Good corrosion resistance against atmospheric attacks (ozone, humidity)
- Excellent adhesion of rubber to metal in combination with REMA TIP TOP bonding systems.

Application onto Steel

Brushing / Rolling:	1 coat
Spray application:	2 coats

To apply by spraying the primer must be mixed with TIP TOP Cleaner CE at a ratio / weight of 1:1.

Before application the **METAL PRIMER PR 304** must be stirred well.

Consumption

Steel:	200 g / m ² per coat (without application losses for spray application)
--------	---

Limiting values for the processing of the adhesive

Processing temperature range: + 10 °C to + 40 °C

Max. relative humidity: 60 %

Shelf Life

1 year when storing in unopened original container under storing conditions in accordance with DIN 7716.

Available Packing Units

Description	Contents	Product-No.
<i>METAL PRIMER PR 304</i>	0.75 kg	525 4112
<i>METAL PRIMER PR 304</i>	10 kg	525 4150
Cleaner CE	8.3 kg (10 l)	595 9163

This data sheet is for informational purposes only. All data provided herein is based on in-depth research and testing, however no liability whatsoever can be assumed. Since we are constantly endeavouring to up-date and improve our products, we would recommend to note the index and issue date indicated on this data sheet and to inquire as to whether any properties have changed in the interim. This Product Information Sheet replaces all prior issues. Please contact our Technical Consultant for detailed information in case of ambiguities.

TIP TOP Oberflächenschutz Elbe GmbH, Heuweg 4, D-06886 Wittenberg
 Phone: +49 (0) 34 91 / 6 35 – 50, Fax: +49 (0) 34 91 / 6 35 – 5 52